# Experience World-Class Business Techniques

Principle-based Leadership

"Cellular" layouts

Repeatable processes

Fully engaged employees

Point-of-use data monitoring





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### Driving Breakthrough Performance

LEAN LEADERSHIP SIMULATION

HANDS-ON LEARNING AT THE MODEL AIRPLANE FACTORY

3-DAYS



### Addressing Your

#### Business & Financial Improvement Concerns

Kaizen. 6-Sigma, JIT, Demand
Flow Manufacturing, TQM, SPC, SocioTechnical work systems all come from the same underlying guiding beliefs and principles about what helps ensure outstanding performance.
This workshop equips participants with 7 proven Operating Principles and 7 proven Social Principles that drive predictable improvements achieved by other businesses.

- 25% PRODUCITIVITY IMPROVEMENT
- 60% EMPLOYEE ENGAGEMENT IMPROVEMENT
- 50% QUALITY IMPROVEMENT
- 40% EQUIPMENT UPTIME IMPROVEMENT
- 50% SPACE REDUCTION
- 70% WIP REDUCTION

This 3-day event gives you the confidence and insight to become a lean leader.

- Day 1 Motivated to be a Lean Leader
  The Principles of Lean
  Model Airplane Factory preparation
- Day 2 The Model Airplane Factory
  The ValueTree...Financial visions of
  Excellence
- Day 3 The Model Airplane Factory Roadmap to Breakthrough

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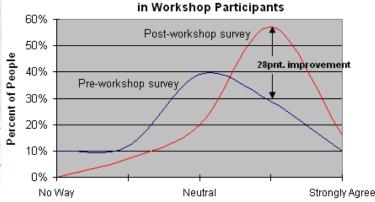
### Focusing Your Improvement Team's Vision

Groups of people who become true teams with a common vision are uniquely enabled to achieve outstanding performance. This hands-on workshop creates an environment where participants experience a business vision in which people grow in skills and increased control of daily material flow. Through the simulation, participants are faced with the daily work challenges of balancing production, data flow activities, improvements, product changes and building skills. Participants will discover the conversations required to effectively manage the relationships among safety, quality, delivery and cost with ALL activities focused on improving the value of the business and building personal capability to excel.

Concentration of Vision and Will

## Releasing Your Entrepreneurial Spirit

A 2001 Gallup Survey showed that 19% of the United States workforce is *actively disengaged*. The Model Airplane Factory simulates real-life in a safe setting, inviting participants to be actively engaged in experimenting with and experiencing the elements of a world-class business. The simulation uses the concepts of Just-in-Time, cellular production, teaming, high-engagement work design and flat



"We own the vision of how the business runs and do not wait for outside direction."

organizations as people learn how to lead through the challenges of creating a new organizational culture. Integrating the agendas of Quality, Continuous Improvement, Safety, HR, Finance, Production, Engineering, Customer Service and Sales creates a unified business where all people have increased abilities to self-initiate, resulting in delighted customers, more satisfied and capable workers and happy business managers.

#### Your Workshop Leaders

With over 64 years experience and numerous international applications of the principles in Fortune 500 companies, Dr. Paul V. Boulian and Practitioner Alden B. Davis guide you to become Lean Leaders. Paul mastered the Social Principles at Cummins Diesel and Alden mastered the Operating Principles at United Technologies Corporation. Their entertaining and interactive style creates a learning environment where people are ready to excel as seen in the graph above.

